

IT EXPIRES ON DEC.31st 2023



05

hall

C66

stand

www.gerardi.it



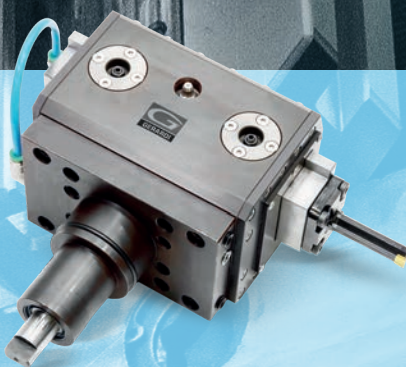
ENGLISH

SPECIAL OFFER

EMO 2023

ANGLE HEADS
Classic Line

DRIVEN TOOLS
For Lathes & Turrets



SOON AVAILABLE THE NEW

MODULAR BROACHING DRIVEN TOOLS

Upgrade your CNC Lathe

It creates grooves and internal cavities directly on the lathe



Go to the Brochure



Expiration 31st of December 2023

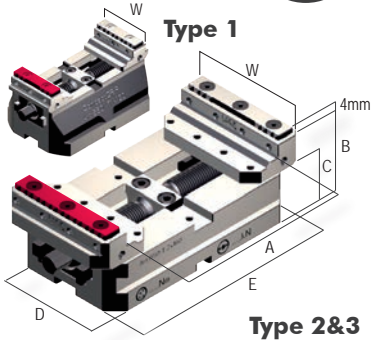
SELF CENTERING VISES WITH REVERSIBLE JAWS - IDEAL FOR 5 AXIS MACHINING CENTRES

Art.650



Standard equipment: 1 Box wrench, 1 Calibrated centering, 2 positioning key-nuts and 2 self-centering key-nuts

+ Magnetic Workstop Art. 370EM



Typo	1 - 12kN			2 - 22kN				3 - 32kN				
Jaw width W	50			88				123				
Max opening A	54	94	134	96	136	176	216	133	183	233	283	333
Vise height B	65			65				89				
Base height C	45			38				57				
Base width D	79,9			89,9				124,9				
Base width E	80	120	160	120	160	200	240	160	210	260	310	360
Kg	1,9	2,7	3,4	3,6	4,4	5,2	5,8	9,1	10,9	12,8	14,8	17
Code	7.65.01080	7.65.01120	7.65.01160	7.65.02120	7.65.02160	7.65.02200	7.65.02240	7.65.03160	7.65.03210	7.65.03260	7.65.03310	7.65.03360
LIST PRICE €	754	870	985	927	1.043	1.159	1.275	1.506	1.737	1.969	2.317	2.548
SPECIAL PRICE €	649	749	849	749	849	949	1.049	1.249	1.349	1.449	1.749	1.949

GRIP INSERTS SUITABLE FOR ANY KIND OF HARDNESS AND MATERIAL



Smooth + Rough
For soft material clamping and final

Art.650S		
7.65.0S		
1000	2000	3000
€78	€78	€78
€58	€58	€58



Grip pitch 1,5mm
For standard workpieces hardness

Art.650T G01		
7.65.0T		
1000/G01	2000/G01	3000/G01
€39	€50	€78
€29	€37	€58



Grip pitch 2mm
For hardened workpieces clamping

Art.650T G02		
7.65.0T		
1000/G02	2000/G02	3000/G02
€39	€50	€78
€29	€37	€58



Grip pitch 11mm
For soft material clamping
Included

Art.650T G11		
7.65.0T		
1000/G11	2000/G11	3000/G11
€39	€50	€78
€29	€37	€58



Dove tail
Irreversible dove tail clamping

Art.650R		
7.65.0R		
1000	2000	3000
€34	€34	€34
€25	€25	€25

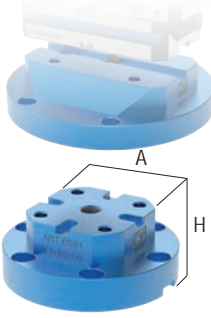


Central fixed
From single to double clamping

Art.650X		
7.65.0X		
1000	2000	3000
€166	€193	€214
€122	€142	€158

RISERS FOR COMPACT GRIP VISES

Art.651H



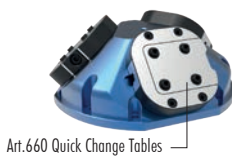
H	Type	1			2				3				
	Min A	80	120	160	120	160	200	240	160	210	260	310	360
50	Code	7.65.1H1080/050	7.65.1H1120/050	7.65.1H1160/050	7.65.1H2120/050	7.65.1H2160/050	7.65.1H2200/050	7.65.1H2240/050	7.65.1H3160/050	7.65.1H3210/050	7.65.1H3260/050	7.65.1H3310/050	7.65.1H3360/050
	LIST PRICE €	401	477	570	570	570	570	705	660	660	1.016	1.053	1.218
	SPECIAL PRICE €	350	400	450	450	500	550	600	650	650	950	1.000	1.100
75	Code	7.65.1H1080/075	7.65.1H1120/075	7.65.1H1160/075	7.65.1H2120/075	7.65.1H2160/075	7.65.1H2200/075	7.65.1H2240/075	7.65.1H3160/075	7.65.1H3210/075	7.65.1H3260/075	7.65.1H3310/075	7.65.1H3360/075
	LIST PRICE €	412	501	601	601	601	601	750	704	704	1.073	1.112	1.287
	SPECIAL PRICE €	350	400	500	500	550	600	600	650	700	950	1.000	1.100
100	Code	7.65.1H1080/100	7.65.1H1120/100	7.65.1H1160/100	7.65.1H2120/100	7.65.1H2160/100	7.65.1H2200/100	7.65.1H2240/100	7.65.1H3160/100	7.65.1H3210/100	7.65.1H3260/100	7.65.1H3310/100	7.65.1H3360/100
	LIST PRICE €	424	523	634	634	634	634	796	746	746	1.133	1.171	1.357
	SPECIAL PRICE €	350	400	500	500	550	600	650	650	700	950	1.000	1.100

PYRAMIDAL SUPPORT FOR 5TH AXIS CENTRES - INCLUDED MOUNTED & ALIGNED VISES

Standard equipment: 12 Vise holding clamps Art.298 CGR, 1 Eyebolt, 1 Centering pin, Pair of keynuts Art.297

MOUNTING & ALIGNMENT INCLUDED

Art.643H



Aluminum pyramidal support, it permits the simultaneous mounting of 3 CompactGrip vises (with or without quick change tables) tilted at 45° or 60° thus increasing the working space and allowing the contemporary machining of multiple workpieces even in hardly reachable points.

KIT 2

Art.650 T.1x120

60°

Type	1 (ø200)
Height	170
Code	7.64.3H100
PRICE LIST €	4.373
SPECIAL PRICE €	3.400

KIT 2

Art.650 T.2x200

30° 45°

Type	2 (ø308)
Height	136
Code	7.64.3H200
PRICE LIST €	5.571
SPECIAL PRICE €	4.200

KIT 3

N°3 Art.650 T.3x210

30° 45°

Type	3 (ø360)
Height	190
Code	7.64.3H300
PRICE LIST €	7.525
SPECIAL PRICE €	5.300

* Check the machine spindle turning

* Check the machine spindle turning

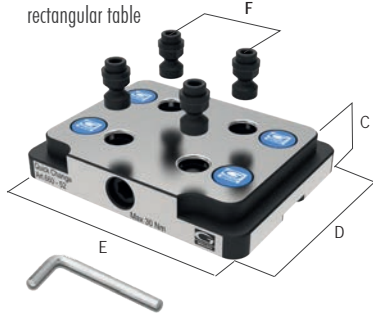


QUICK CHANGE TABLE FOR COMPACTGRIP VISES - IDEAL FOR 5 AXIS MACHINES

NON DISPONIBILI PER IL MERCATO TEDESCO E AUSTRIACO

Art.660

Mechanical quick change rectangular table



Standard equipment: 4 Pull-studs Art.660B

Type	1- 2	3
F	52	96
C	27	27
D	116	156
E	150	190
kg	3	5,2
Code	9.66.05200	9.66.09600
LIST PRICE €	764	1.100
SPECIAL PRICE €	649	949

Art.661

Mechanical quick change round table

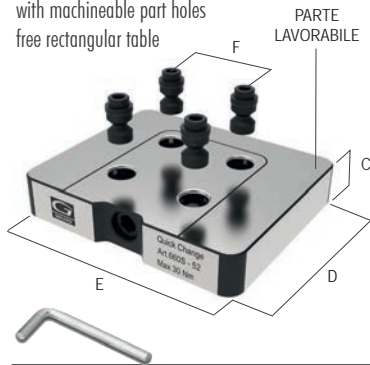


Standard equipment: 4 Pull-studs Art.660B

Type	1- 2	3
F	52	96
ØA	156	196
ØB	120	175
C	27	27
kg	3	5,2
Code	9.66.15200	9.66.19600
LIST PRICE €	732	1.069
SPECIAL PRICE €	649	949

Art.660S

Mechanical quick change hardened with machineable part holes free rectangular table



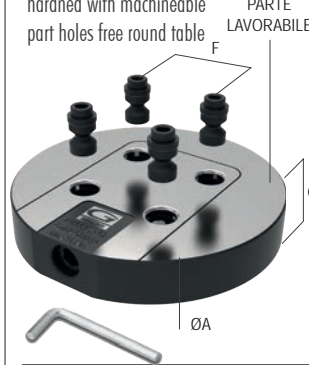
Standard equipment: 4 Pull-studs Art.660B

Type	1- 2	3
F	52	96
C	27	27
D	126	156
E	150	190
kg	3	5,2
Code	9.66.05520	9.66.05960
LIST PRICE €	619	844
SPECIAL PRICE €	549	749

Customization excluded

Art.661S

Mechanical quick change hardened with machineable part holes free round table



Available Quick Change Tables for any kind of Rotary Tables or 4° Axis

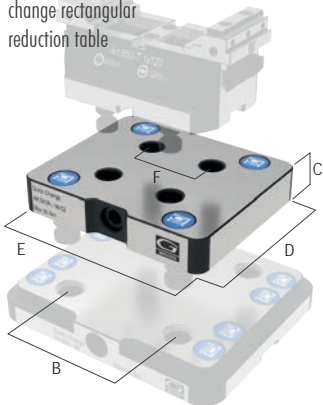
Standard equipment: 4 Pull-studs Art.660B

Type	1- 2	3	4
F	52	96	
ØA	156	196	250
C	27	27	24
kg	3,8	6	10
Code	9.66.15200	9.66.19600	9.66.15960-250
LIST PRICE €	675	1.125	1.599
SPECIAL PRICE €	549	749	1.650

Customization excluded

Art.660R

Mechanical quick change rectangular reduction table

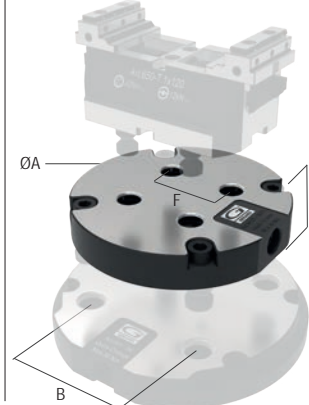


Standard equipment: 4 Pull-studs Art.660B

F	52
B	96
C	27
D	126
E	150
kg	3,75
Code	9.66.0R210
LIST PRICE €	675
SPECIAL PRICE €	549

Art.661R

Round reduction table



Standard equipment: 4 Pull-studs Art.660B

F	52
A	158
B	96
C	27
kg	3,75
Code	9.66.1R210
LIST PRICE €	844
SPECIAL PRICE €	549

Art.660B

Quick change table pull studs



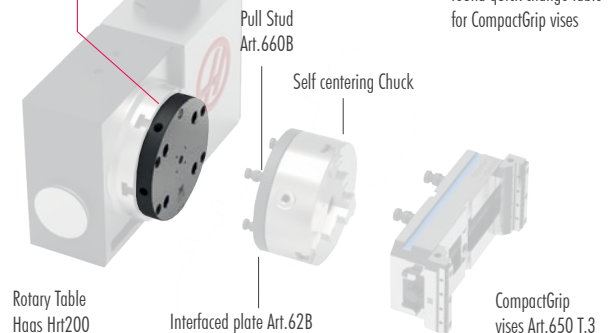
Type	1	2
Code	9.66.0B100	9.66.0B200
LIST PRICE €	30	32

Art.661H

Rialzo base in alluminio per tavola cambio rapido, possibilità di montaggio con staffe o tramite Zero Point



Art.661S



EXAMPLE Mounting of a round quick change table for CompactGrip vises

STANDARD FLEX VISES

Expiration 31st of December 2023

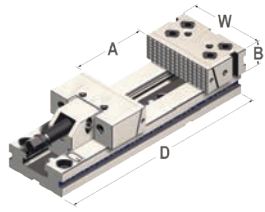
5
YEARS WARRANTY

REDUCTION UP TO
24%



INNOVATIVE COMB SYSTEM FOR QUICK PULL-DOWN JAW PLATES CHANGE - IDEAL FOR VERTICAL MACHINING CENTRES

Art.1A



Morsa modulare di precisione serie StandardFLEX

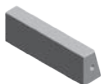










Std Equipment: 1 workstop, 2 positioning key-nuts for 16 mm slot, 2 inserts Art. 291, 1 box wrench, 1 "T" wrench

+ 4 Holding Clamps Art.298



Type	2 - 25kN		3 - 30kN		4 - 30kN		5 - 40kN		
Max opening A	150	200	300	200	300	400	200	300	400
Jaw width W	121 mm	146 mm		171 mm		196 mm			
Jaw Height B	38	48		58		63			
Base Length D	345	420	520	455	555	655	495	595	695
Code	1.1A.20000	1.1A.32000	1.1A.33000	1.1A.42000	1.1A.43000	1.1A.44000	1.1A.52000	1.1A.53000	1.1A.54000
LIST PRICE €	898	1.079	1.245	1.372	1.509	1.646	1.792	2.145	2.506
SPECIAL PRICE €	789	839	949	1.189	1.239	1.339	1.489	1.789	2.039

- 
*** Art.230B**
Soft
- 
*** Art.230C**
Smooth
- 
*** Art.230E**
With step
- 
*** Art.230F**
Prismatic
- 
*** Art.138**
Square stack type jaw
- 
*** Art.150**
Stack type prismatic jaw
- 
*** Art.212**
Mobile intermedia con doppio gradino
- 
*** Art.257**
Hydraulic hand screw clamping device
- 
Art.297
Positioning Key Nuts ≠ 16

REDUCTION UP TO
22%

* When bought with a complete vise

EXTRA LONG VISES

5
YEARS WARRANTY

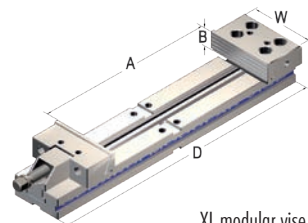
REDUCTION UP TO
28%



VISES WITH THE EXTRA LARGE BASE DIMENSION, MUCH LONGER THAN STD VISES - IDEAL FOR VERTICAL MACHINING CENTRES

Art.21

(Single Clamping)



XL modular vise with standard dotation









Std Equipment: 1 workstop, 2 positioning key-nuts for 16 mm slot, 2 inserts Art. 291, 1 box wrench, 1 "T" wrench

+ 6 Holding clamps Art. 298



Type	2 - 25kN	3 - 30kN		4 - 30kN		
Max opening A	320	360	460	500	600	700
Jaw width W	125 mm	150 mm		175mm		
Jaw Height B	40	50		60		
Base Length D	520	580	680	766	866	966
Code	2.21.23200	2.21.33600	2.21.34600	2.21.45000	2.21.46000	2.21.47000
kg	17	32	35	52	56	61
LIST PRICE €	1.113	1.383	1.532	1.774	1.932	2.096
SPECIAL PRICE €	800	1.000	1.150	1.350	1.450	1.550

- 
*** Art.138**
A square stack type
- 
*** Art.150**
Prismatic stack type
- 
*** Art.217**
Prismatic Movable
- 
*** Art.313**
Magnetic parallel plates
- 
*** Art.230S**
Serrated jaw plate
- 
Art.297
Positioning Key Nuts ≠ 16

REDUCTION UP TO
22%

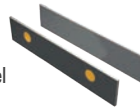
* When bought with a complete vise

PARALLEL MAGNETIC PLATES

WOOW

Art.414

Also Available Universal Parallel magnetic plates

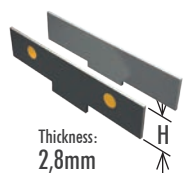


REDUCTION UP TO
48%



WIDE RANGE OF HEIGHTS AVAILABLE ON PAGE 4.27 - GENERAL PRICE LIST W16

Dimension - Type



	1	2	3	4	5	6
Art.310 6 PAIRS	6 pairs of parallel bars (Art.313-313R)					
LIST PRICE €	276	348	420	498	552	636
Price each in case of set purchase	SPECIAL PRICE € 46	58	70	83	92	106
Art.311 10 PAIRS	10 pairs of parallel bars (Art.313-313R)					
LIST PRICE €	-	-	600	710	780	920
Price each in case of set purchase	SPECIAL PRICE € -	-	60	71	78	92

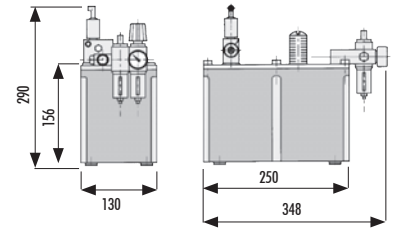
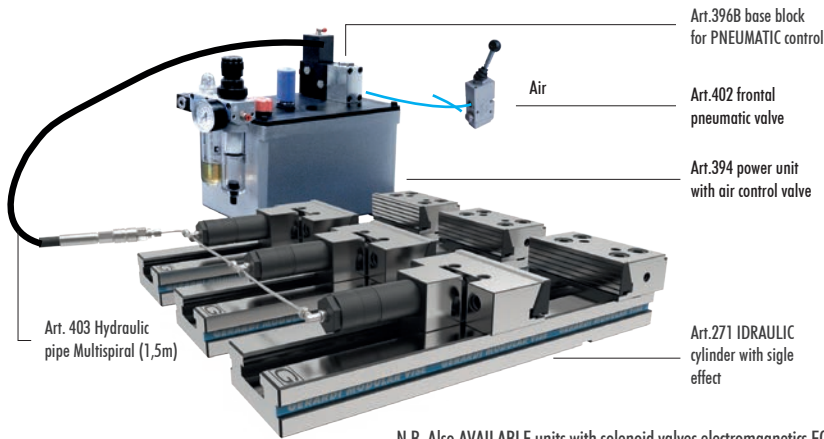


ALL THE COMPONENTS ARE BUILT COMPLETELY WITH HIGH RESISTANCE STEEL AND CASE HARDENED



UNIT WITH PNEUMATIC CONTROL AND SINGLE EFFECT CYLINDER - IDEAL FOR VERTICAL MACHINING CENTRES

FOR VISES STANDARD & STANDARDFLEX ART.1 e ART.1A



N°1 CLAMPING

Art.392

WISE NOT INCLUDED

Type	2	3	4	5
Stroke Art.271	26		40	
Code	4.39.22000	4.39.23000	4.39.24000	4.39.25000
LIST PRICE €	1.817	1.829	1.861	2.046
SPECIAL PRICE €	1.499	1.499	1.499	1.599

N.B. Also AVAILABLE units with solenoid valves electromagnetics FOR CNC

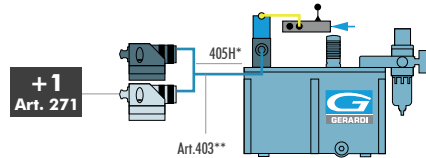
SIMULTANEOUS VISES CLAMPING KIT

*Art.405H Suitable galvanized steel pipe Ø6 (m1,0)
(Not included) Codice: 4.40.5H000

Art.392/2

(Art.271- 394 - 402 - 403)

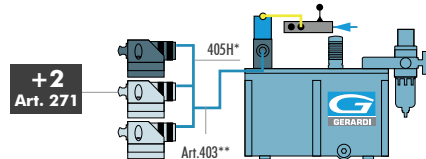
N°2 SYMULTANEOUSLY
CLAMPING
Art.392 + N°1 Art.271



Type	2	3	4	5
Code	4.39.22002	4.39.23002	4.39.24002	4.39.25002
LIST PRICE €	2.187	2.210	2.276	2.645
SPECIAL PRICE €	1.799	1.799	1.799	2.099

Art.392/3

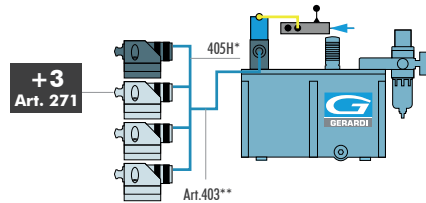
N°3 SYMULTANEOUSLY
CLAMPING
Art.392 + N°2 Art.271



Type	2	3	4	5
Code	4.39.22003	4.39.23003	4.39.24003	4.39.25003
LIST PRICE €	2.557	2.589	2.686	3.243
SPECIAL PRICE €	2.099	2.099	2.099	2.499

Art.392/4

N°4 SYMULTANEOUSLY
CLAMPING
Art.392 + N°3 Art.271



Type	2	3	4	5
Code	4.39.22004	4.39.23004	4.39.24004	4.39.25004
LIST PRICE €	2.929	2.969	3.102	3.842
SPECIAL PRICE €	2.399	2.399	2.399	2.999

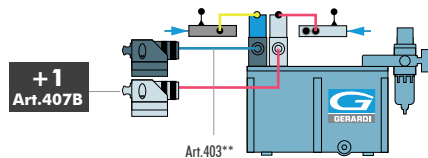
INDEPENDENT CLAMPING GROUP KIT

*Art.403 (Included) Hydraulic pipe Multispiral 760bar complete with rapid connection Art. 270A (m 1,5) Codice: 4.40.30000

Art.392A/2

(Art.271- 394 - 402 - 403)

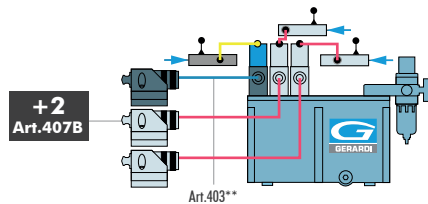
N°2 SYMULTANEOUSLY
CLAMPING
Art.392 + N°1 Art.407B



Type	2	3	4	5
Code	4.39.2A202	4.39.2A302	4.39.2A402	4.39.2A502
LIST PRICE €	2.973	2.993	3.068	3.533
SPECIAL PRICE €	2.399	2.399	2.399	2.799

Art.392A/3

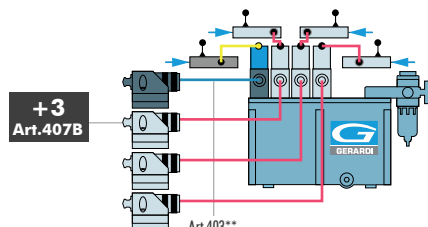
N°3 SYMULTANEOUSLY
CLAMPING
Art.392 + N°2 Art.407B



Type	2	3	4	5
Code	4.39.2A203	4.39.2A303	4.39.2A403	4.39.2A503
LIST PRICE €	3.460	3.491	3.587	4.123
SPECIAL PRICE €	2.799	2.799	2.799	3.299

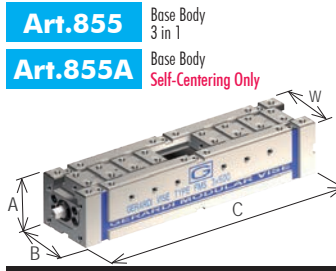
Art.392A/4

N°4 SYMULTANEOUSLY
CLAMPING
Art.392 + N°3 Art.407B



Type	2	3	4	5
Code	4.39.2A204	4.39.2A304	4.39.2A404	4.39.2A504
LIST PRICE €	4.284	4.325	4.450	5.164
SPECIAL PRICE €	3.599	3.599	3.599	4.199

FOR SINGLE, DOUBLE AND SELF-CENTERING CLAMPING - IDEAL FOR VERTICAL & HORIZONTAL MACHINES



Jaw width Type W	2 (94mm) - 25kN			3 (124mm) - 30kN		4 (144mm) - 30kN	
	Base eight A	90	90	90	100	100	120
Base width B	95	95	95	125	125	145	
Base length C	400	500	600	500	600	600	
Art.855	Code 5.85.52400	5.85.52500	5.85.52600	5.85.53500	5.85.53600	5.85.54600	
	LIST PRICE €	1.325	1.794	1.981	1.721	2.380	2.192
Art.855A	Code 5.85.5240A	5.85.5250A	5.85.5260A	5.85.5350A	5.85.5360A	5.85.5460A	
	LIST PRICE €	1.404	1.890	2.052	1.809	2.484	2.268

COMPOSE YOUR VISE WITH THE HUNDREDS OF JAWS AVAILABLE

DOUBLE CLAMPING CONFIGURATION

Art.860
Double vises with serrated jaws

Type	2		3		4	
Code	5.86.02400	5.86.02500	5.86.02600	5.86.03500	5.86.03600	5.86.04600
LIST PRICE €	1.741	2.214	2.399	2.198	2.855	2.823
SPECIAL PRICE €	1.400	1.800	1.950	1.800	2.300	2.300

Art.863
Double vise with step jaws

Type	2		3		4	
Code	5.86.32400	5.86.32500	5.86.32600	5.86.33500	5.86.33600	5.86.34600
LIST PRICE €	1.895	2.365	2.551	2.349	3.007	3.013
SPECIAL PRICE €	1.550	1.900	2.100	1.900	2.450	2.450

Art.865
Double vise with quick change pull down jaws (comb system)

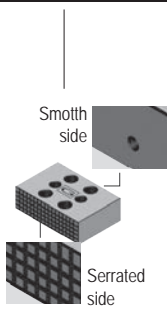
Type	2		3		4	
Code	5.86.52400	5.86.52500	5.86.52600	5.86.53500	5.86.53600	5.86.54600
LIST PRICE €	2.058	2.528	2.716	2.655	3.318	3.436
SPECIAL PRICE €	1.700	2.100	2.200	2.200	2.700	2.800

Art.866
Double vise with floating step jaws (3x5)

Type	2		3		4	
Code	5.86.62400	5.86.62500	5.86.62600	5.86.63500	5.86.63600	5.86.64600
LIST PRICE €	2.176	2.648	2.833	2.680	3.338	3.292
SPECIAL PRICE €	1.800	2.200	2.300	2.200	2.700	2.700

Art.867
Double vise with floating step jaws with adjustable inserts

Type	2		3		4	
Code	5.86.72400	5.86.72500	5.86.72600	5.86.73500	5.86.73600	5.86.74600
LIST PRICE €	2.541	2.959	3.197	3.078	3.737	3.761
SPECIAL PRICE €	1.999	2.328	2.516	2.423	2.941	2.960



*** SELF-CENTERING CONFIGURATION ONLY**

Base Body - **Self-Centering Only**

Art.855A + **Art.810** = **Art.860A**

2 Serrated jaws

Type	2		3		4	
* LIST PRICE €	1.599	2.072	2.257	2.038	2.695	2.603

* For self-centering configuration ONLY, spacer Art.850T included in the price

Base Body - **Self-Centering Only**

Art.855A + **Art.810L** = **Art.863A**

2 Step jaws

Type	2		3		4	
* LIST PRICE €	1.671	2.141	2.328	2.108	2.765	2.694

* For self-centering configuration ONLY, spacer Art.850T included in the price

Base Body - **Self-Centering Only**

Art.855A + **Art.807** = **Art.865A**

2 Quick change pull down jaws

Type	2		3		4	
* LIST PRICE €	1.792	2.262	2.450	2.264	2.927	2.920

* For self-centering configuration ONLY, spacer Art.850T included in the price

Base Body - **Self-Centering Only**

Art.855A + **Art.814** (n°2) + **Art.805V** (n°2) = **Art.868A**

Type	2		3		4	
* LIST PRICE €	2.051	2.502	2.676	2.514	3.151	3.231

* For self-centering configuration ONLY, spacer Art.850T included in the price

Base Body - **Self-Centering Only**

Art.855A + **Art.810J** = **Art.870A**

2 Prismatic jaws

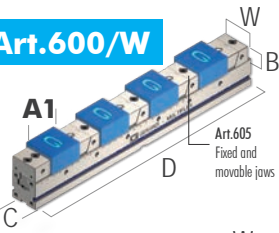
Type	2		3		4	
* LIST PRICE €	1.827	2.298	2.483	2.307	2.965	3.017

* For self-centering configuration ONLY, spacer Art.850T included in the price

IDEAL FOR 5 AXIS MACHINING CENTRES

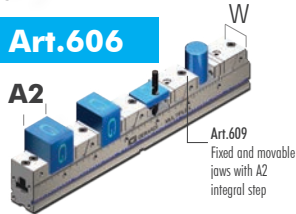
FOR MULTIPLE CLAMPING FROM 1 TO 19 WORKPIECES OF VARIOUS SIZES - IDEAL FOR VERTICAL & HORIZONTAL MACHINES

Art.600/W

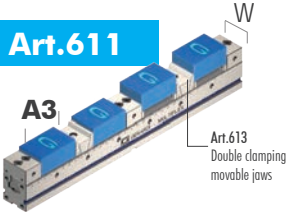


Std Equipment : 1 "T" wrench, 2 positioning keynuts and 4 workstops. Each vise is supplied for 4 workpieces clamping.
+ 6 holding clamps Art.298 (* Types supplied for 3 workpieces clamping)

Art.606



Art.611



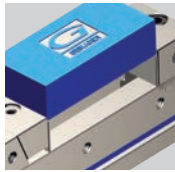
Type	Art.600 / Art.600W							Art.606				Art.611					
	mm	B	C ^{+0 -0.02}	D	W	A1 mm	Code	LIST PRICE €	SPECIAL PRICE €	A2 mm	Code	LIST PRICE €	SPECIAL PRICE €	A3 mm	Code	LIST PRICE €	SPECIAL PRICE €
1 20kN	32/25	50	300	49	4x8	6.60.01300		1.168	749	*3x19	6.60.61300	1.768	1.200	3x21	6.61.11300	1.768	1.200
	32/25	50	400	49	4x33	6.60.01400		1.269	849	4x23	6.60.61400	1.842	1.300	4x46	6.61.11400	1.842	1.300
	32/25	50	500	49	4x58	6.60.01500		1.383	949	4x48	6.60.61500	1.954	1.400	4x71	6.61.11500	1.954	1.400
	32/25	50	600	49	4x83	6.60.01600		1.507	1.049	4x73	6.60.61600	2.078	1.500	4x96	6.61.11600	2.067	1.500
	32/25	50	700	49	4x108	6.60.01700		1.685	1.149	4x97	6.60.61700	2.259	1.600	4x121	6.61.11700	2.259	1.600
2 30kN NEW	40	75	400	74	4x12	6.60.02400		1.520	1.099	*3x28	6.60.62400	2.200	1.550	4x34	6.61.12400	2.200	1.550
	40	75	500	74	4x37	6.60.02500		1.632	1.249	4x24	6.60.62500	2.316	1.650	4x59	6.61.12500	2.316	1.650
	40	75	600	74	4x62	6.60.02600		1.758	1.349	4x49	6.60.62600	2.443	1.750	4x84	6.61.12600	2.443	1.750
	40	75	700	74	4x87	6.60.02700		1.883	1.449	4x74	6.60.62700	2.569	1.850	4x109	6.61.12700	2.569	1.850
	40	75	800	74	4x112	6.60.02800		2.052	1.549	4x99	6.60.62800	2.749	1.950	4x134	6.61.12800	2.749	1.950
3 40kN	40	75	900	74	4x137	6.60.02900		2.234	1.749	4x124	6.60.62900	2.933	2.050	4x158.5	6.61.12900	2.933	2.050
	60	100	700	99	4x59	6.60.03700		2.178	1.649	4x44	6.60.63700	2.967	2.150	4x77	6.61.13700	2.967	2.150
	60	100	800	99	4x84	6.60.03800		2.357	1.749	4x69	6.60.63800	3.150	2.250	4x102	6.61.13800	3.150	2.250
	60	100	900	99	4x109	6.60.03900		2.542	1.949	4x94	6.60.63900	3.331	2.450	4x127	6.61.13900	3.331	2.450
60	100	1000	99	4x134	6.60.03100		2.785	2.149	4x119	6.60.63100	3.574	2.650	4x152	6.61.13100	3.574	2.650	

FOR MAGNETIC PARALLEL PLATES AND PARALLEL JAW PLATES

Art.616
Pair of magnetic parallel plates for Art. 600

REDUCTION UP TO
27%

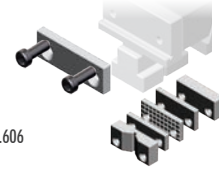
* When bought with a complete vise



Art.610E
Parallel jaw plate for Art.606

REDUCTION UP TO
23%

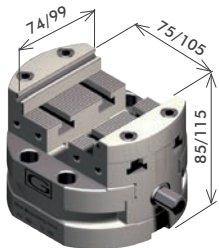
* When bought with a complete vise



MULTITASKING VISES

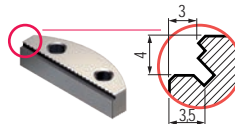
SELF-CENTERING AND ECCENTRIC VISES - IDEAL FOR 5 AXIS MACHING CENTRES

Art.640



Standard equipment : 1 workstop, 1 exagonal wrench, pair of positioning key-nuts Art.297, 1 straight pin Art.640P

! Possible request of 2 Art.645T jaws instead Art.645E



REDUCTION UP TO
22%

Type	1	2	3x166	3x266
Code	6.64.01000	6.64.02000	7.64.03166	7.64.03266
LIST PRICE €	1.720	2.115	2.460	2.578
SPECIAL PRICE €	1.049	1.249	2.039	2.124

Rialzo Semplice per morsa Art.640

Type	1	2	3x166	3x266
Code	7.64.1H100AL /100	7.64.1H200AL /100	7.64.1H3166AL /100	7.64.1H3266AL /100
LIST PRICE €	621	731	746	1.133
SPECIAL PRICE €	400	450	600	900

Steel risers with zero point for Art.640 for quick change
 Standard equipment : 1 pull-stud Art.10S / 11S 1 teflon cap with O-ring Art.9
 1 positioning pin Art.640P, 1 shoulder calibrated screw Art.79



Art.64

Type	1	2	2
Altezza H	100	125	163
Code	9.63.10000	9.63.20000	9.64.20000
LIST PRICE €	1.143	1.914	3.347
SPECIAL PRICE €	949	1.449	-



Art.645B
Soft Jaw



Art.645C
Smooth Jaw



Art.645D
Serrated Jaw



Art.645E
Step Jaw



Art.645F
Prismatic Jaw



Art.645T
Grip Jaw EQUIPPED

Type	1	2	3
Code	6.64.5B100	6.64.5B200	6.64.5B300
LIST PRICE €	99	118	154
SPECIAL PRICE €	77	93	121
Code	6.64.5C100	6.64.5C200	6.64.5C300
LIST PRICE €	99	118	154
SPECIAL PRICE €	77	93	121
Code	6.64.5D100	6.64.5D200	6.64.5D300
LIST PRICE €	99	118	154
SPECIAL PRICE €	77	93	121
Code	6.64.5E100	6.64.5E200	6.64.5E300
LIST PRICE €	111	130	166
SPECIAL PRICE €	87	102	130
Code	6.64.5F100	6.64.5F200	6.64.5F300
LIST PRICE €	125	141	179
SPECIAL PRICE €	98	111	141
Code	6.64.5T100	6.64.5T200	6.64.5T300
LIST PRICE €	125	141	179
SPECIAL PRICE €	98	111	141

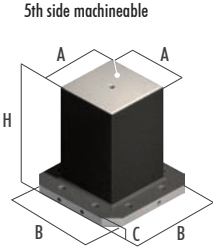


Expiration 31st of December 2023

SOLID CAST IRON CAST WITH DOUBLE STRESS RELIEVING HEAT TREATMENT - IDEAL FOR ORIZONTAL MACHINING CENTRES MADE IN ITALY

STANDARD JAPANESE

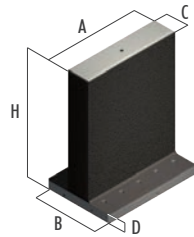
Art.53B



Code	A	B	C	D	H	kg	LIST PRICE €	SPECIAL P. €
8.53.B00080	260	400	45	-	550	197	1.799	1.550
8.53.B00081	260	400	45	-	660	228	2.076	1.690
8.53.B00100	260	500	45	-	650	255	2.346	2.000
8.53.B00105	260	500	45	-	750	284	2.432	2.000
8.53.B00115	310	500	45	-	900	383	3.447	2.700
8.53.B00171	360	500	45	-	700	356	3.231	2.500
8.53.B00180	360	630	45	-	820	452	4.094	3.200
*8.53.B00211	510	630	45	-	860	61	5.687	3.550

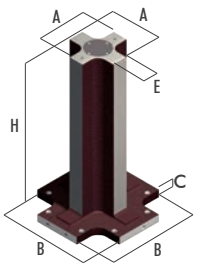
* Only for pallets with "T" slots

Art.55B



Code	A	B	C	D	H	kg	LIST PRICE €	SPECIAL P. €
8.55.B00052	410	400	160	50	660	244	2.276	1.800
8.55.B00053	510	500	160	50	700	331	3.039	2.400
8.55.B00054	510	500	210	55	600	316	2.953	2.300
8.55.B00170	640	450	160	55	820	460	4.220	3.200
8.55.B00172	640	630	210	55	850	545	5.027	3.540
8.55.B00190	810	450	160	65	800	604	5.635	4.040

Art.57B



Code	A	B	C	E	H	kg	LIST PRICE €	SPECIAL P. €
8.57.B00100	210	500	50	80	750	157	1.632	1.500
8.57.B00110	280	500	50	80	850	235	2.024	1.900
8.57.B00120	240	500	50	110	850	218	1.951	1.750
8.57.B00130	310	500	50	150	850	269	2.348	2.000
8.57.B00140	310	630	50	150	950	327	2.657	2.350

Art.53B2 PLUS

Code	kg	LIST PRICE €	SPECIAL P. €
8.53.B20080	182	2.292	1.950
8.53.B20081	204	2.601	2.050
8.53.B20100	238	2.938	2.400
8.53.B20105	254	3.046	2.500
8.53.B20115	354	4.185	3.300
8.53.B20171	326	3.923	3.050
8.53.B20180	427	5.123	4.000
8.53.B20211	593	6.905	4.350

Art.55B2 PLUS

Code	kg	LIST PRICE €	SPECIAL P. €
8.55.B20052	206	2.763	2.150
8.55.B20053	303	3.690	2.900
8.55.B20054	301	3.585	2.800
8.55.B20170	433	5.124	4.000
8.55.B20172	520	6.104	4.300
8.55.B20190	782	6.842	4.900

Art.57B2 PLUS

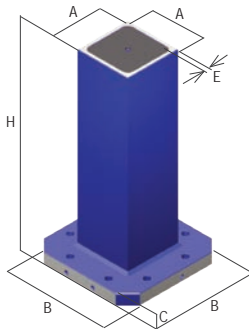
Code	kg	LIST PRICE €	SPECIAL P. €
8.57.B20100	155	2.014	1.850
8.57.B20110	241	2.532	2.300
8.57.B20120	216	2.481	2.250
8.57.B20130	232	2.887	2.450
8.57.B20140	325	3.197	2.650

- A** One integral G30 cast iron casting rough milled with double stressrelieving heat treatment. Wall thickness 43-45mm. Tolerance +12 / -5 mm
- B** Rough casting with machined and hand scraped base face for direct clamping on Japanese standard pallet. Base with 4 precision holes Ø20F7 and bottom threads M16 with precise pitch dimensions for the use of our Zero Point or to be interface with other pallets or head plates. Ready for installation and to be machined for reset with machine axis. Tolerance +12 / -5 mm
- C** Cube completely finished with wall thickness roughly 38-40mm. Tolerance ± 0,02 mm
- B2 PLUS** 1mm overstock on each side. Ready for installation and to be machined for reset with machine axis.
- E** Integral cube with calibrated holes and solid threads. Tolerance ± 0,02 mm
- F** Integral cube with hardened bushing 100 Cr6 and stainless steelhelicoils. Tolerance ± 0,02 mm

INTEGRAL VISE-CUBE WITH BASE PLATE

Art.53B1

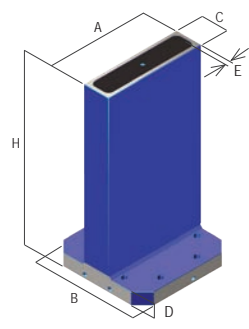
Light Cube
Finished Base



REDUCTION UP TO
20%

Art.55B1

2 sides tombstones light
Finished Base



REDUCTION UP TO
20%

Dimensions									
A	B	C	E	H	kg	Code	LIST PRICE €	SPECIAL PRICE €	
210	400	45	25	750	167	8.53.B10055	1.799	1.500	
260	400	45	25	850	229	8.53.B10085	2.169	1.800	
260	500	45	25	750	234	8.53.B10105	2.367	1.950	
360	500	45	30	900	400	8.53.B10182	3.352	2.700	
360	630	45	30	950	468	8.53.B10185	4.014	3.250	
460	630	45	35	950	634	8.53.B10205	5.010	4.050	

E= Wall tickness

Dimensions									
A	B	C	D	E	H	kg	Code	LIST PRICE €	SPECIAL PRICE €
400	400	110	55	25	750	193	8.55.B10045	2.049	1.700
400	400	160	55	25	850	239	8.55.B10050	2.274	1.900
500	500	160	55	25	750	277	8.55.B10053	2.676	2.200
500	500	210	55	30	900	402	8.55.B10085	3.428	2.800
630	630	210	55	30	950	553	8.55.B10172	4.614	3.700

E= Wall tickness



Expiration 31st of December 2023

SET UP TIMES REDUCED OF 90%, REPEATABILITY WITHIN 0,005 MM - IDEAL FOR VERTICAL & HORIZONTAL MACHINING CENTRES

THE CLASSIC MULTIPLE PNEUMATIC

Standard Equipment: 1 pull-stud Art.11A
1 Teflon cup with O-Ring Art.9

THE HERMETIC SINGLE PNEUMATIC



Type	1	2	3
Code	9.66.41000	9.66.42000	9.66.43000
kN	5,4	10	16
Double effect kN	NOT AVAILABLE		
LIST PRICE €	613	923	1.159
OFFER €	€499	€599	€999

Type	1	2	3
Code	9.66.51000	9.66.52000	9.66.53000
kN	5,4	10	16
Double effect kN	NOT AVAILABLE		
LIST PRICE €	494	801	1.043
OFFER €	€399	€499	€899

Type	1	2	3
Code	9.66.4S100	9.66.4S200	9.66.4S300
kN	5,4	10	16
Double effect kN	12,7	27	40
LIST PRICE €	710	1.006	1.159
OFFER €	€599	€699	€999

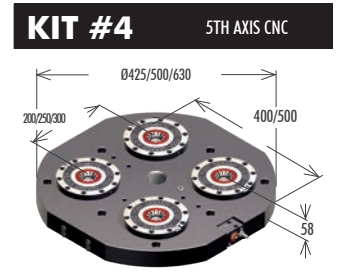
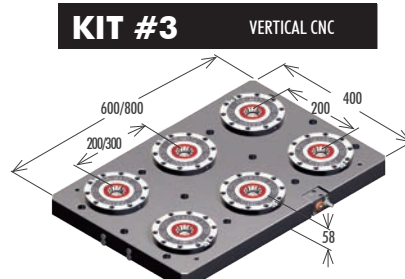
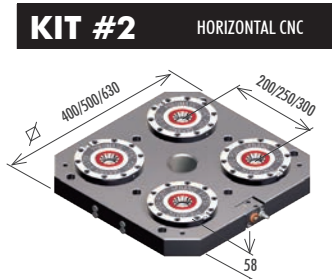
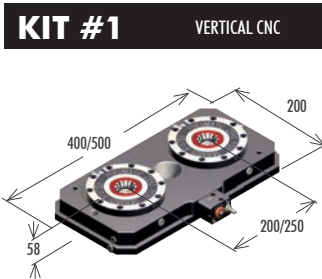
Type	1	2	3
Code	9.66.5S100	9.66.5S200	9.66.5S300
kN	5,4	10	16
Double effect kN	12,7	27	40
LIST PRICE €	592	887	1.043
OFFER €	€499	€599	€899

Clamping force 5 ⇒ 40 kN / Holding force more than 60 kN / Pneumatic release 6 ⇒ 14 bar / Axial and radial compensation thanks to elastic integral collet / Double pull-stud centering for Max rigidity / Air cleaning / Only for SINGLE ZERO POINT (S version): 4 KEYWAYS and DOUBLE EFFECT FUNCTION

PNEUMATIC ZERO POINT KIT INTERFACED BASE PLATES

KIT #1 E #2 POSITIONING & LOCKING INCLUDED

KIT #3 E #4 STANDARD POSITIONING & LOCKING INCLUDED, SPECIFIC LOCKING **EXTRA***



Art.81P BASE PLATE

	200x400	200x500
LIST PRICE €	2.644	2.711
SPECIAL P. €	1.749	1.849

Art.80P BASE PLATE

	400x400	500x500	630x630
LIST PRICE €	4.737	4.958	5.432
SPECIAL P. €	3.199	3.399	3.899

Art.81P BASE PLATE

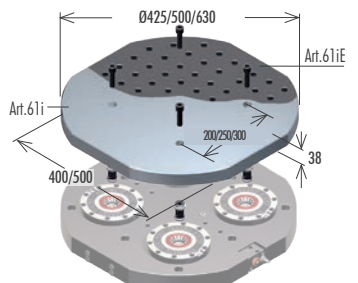
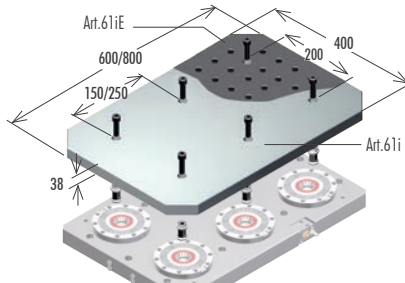
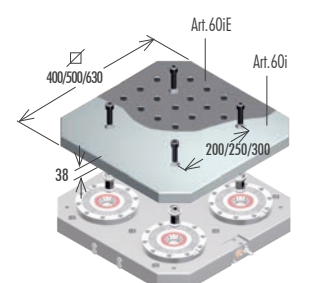
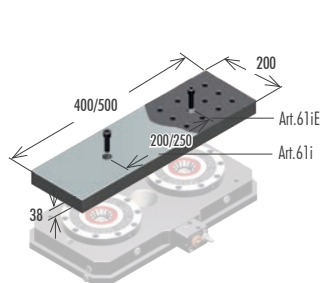
	400x600	400x800
LIST PRICE €	6.830	7.118
SPECIAL P. €	4.499	4.799

Art.82P ROUND BASE PLATE

	Ø425	Ø500	Ø630
LIST PRICE €	4.956	4.936	5.508
SPECIAL P. €	3.399	3.499	3.999

INTERFACE PLATES FOR ZERO POINT BASE PLATES

*Contact Us and require the technical drawing



Art.61iC SMOOTH

	200x400	200x500
LIST PRICE €	908	976
SPECIAL P. €	549	649

Art.61iE INTEGRAL GRID

	200x400	200x500
LIST PRICE €	1.101	1.213
SPECIAL P. €	649	749

Art.60iC SMOOTH

	400x400	500x500	630x630
LIST PRICE €	1.112	1.339	1.679
SPECIAL P. €	863	1.039	1.303

Art.60iE INTEGRAL GRID

	400x400	500x500	630x630
LIST PRICE €	1.461	1.910	3.000
SPECIAL P. €	1.040	1.360	2.136

Art.61iC SMOOTH

	400x600	400x800
LIST PRICE €	1.701	2.268
SPECIAL P. €	1.320	1.760

Art.61iE INTEGRAL GRID

	400x600	400x800
LIST PRICE €	2.022	2.875
SPECIAL P. €	1.440	2.048

Art.62iC SMOOTH

	Ø425	Ø500	Ø630
LIST PRICE €	1.192	1.361	1.588
SPECIAL P. €	924	1.056	1.232

Art.62iE INTEGRAL GRID

	Ø425	Ø500	Ø630
LIST PRICE €	1.461	1.865	2.494
SPECIAL P. €	1.040	1.328	1.776



HYDRAULIC OR PNEUMATIC VISE DOUBLE EFFECT - IDEAL FOR 5 AXIS MACHINING CENTRES

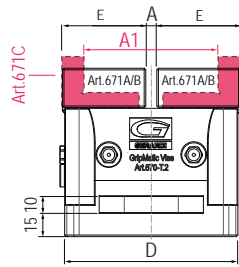
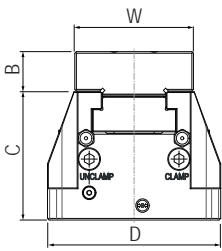
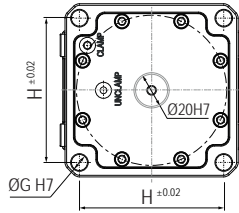
Art.670

Vise base pneumatic or Hydraulic, ideal for 5 axis machining centres.



Standard equipment: - 4x Calibrated screws (Art.83) - Centering pin (Art.670P) - 2 Niplon o 2 Art.PN04 - No return valve (Art.PN16)

Tipo	2	3	4
Jaw width W	74	99	124
Max opening A	6,4	8,5	12
Max opening A1	88,9	130,2	162
Vise height C+B	105	135	165
Base height C	80	105	130
Base lenght D	106	166	206
Jaw lenght E	52	78	96
Pitch centering and fixing holes H	90	140	170
Air pressure	Max 10BAR		
Clamping forceV	7 kN	14,4 kN	16,9 kN
ART.670 Pneumatic - Code	7.67.OPN20	7.67.OPN30	7.67.OPN40
Pressure	30BAR	30BAR	25 BAR
Clamping force	19 kN	37,5 kN	47 kN
ART.670 Hydraulic - Code	7.67.OID20	7.67.OID30	7.67.OID40
LIST PRICE €	1.737	2.317	3.069
SPECIAL PRICE €	1.400	1.850	2.400



Art.671A
Soft Jaw



Art.671B
Soft narrow jaw



Art.671C
Jaw for narrow width standard jaw plates



Art.243
Hardened grooved straight jaw plate



Art.245
Hardened smooth straight jaw plate



Art.247G
Straight plate with GRIP inserts

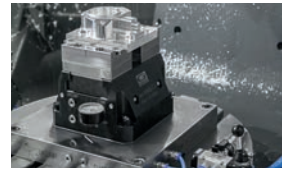
INTERFACED PLATE FOR GRIP MATIC VISES - IDEAL FOR 5 AXIS MACHINING CENTRES

Art.670CP

SEMI-AUTOMATIC



Interface plate for GripMatic vise Art.670PN semi-automatic quick coupling air input and manual system control through a selector.



Type	2	3	4
Holes pitch A	90	140	170
Holes pitch B	90	140	170
Plate height C	38	38	38
Pitch holes (Zero Point) D	200	200	200
Pitch holes (Zero Point) E	200	200	200
Pitch holes (Zero Point) F	250	250	250
Pitch holes (Zero Point) G	250	250	250
Air pressure	Max 10BAR		
Clamping Force	7 kN	14,4 kN	16,9 kN
Code	7.67.OCP20	7.67.OCP30	7.67.OCP40
LIST PRICE €	2.204	2.204	2.204

Art.670AP

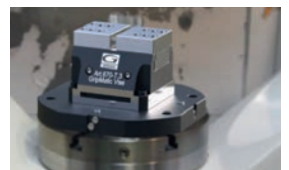
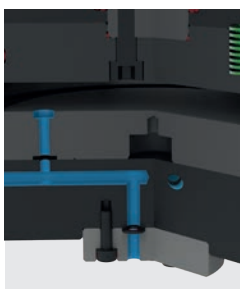
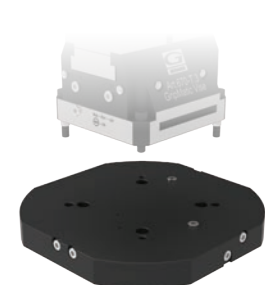
AUTOMATIC

Interface plate for GripMatic vise Art.670PN automatic with air input through the machine table and possible to be controlled directly by the CNC. This plate can be fully tailored according the characteristics of the machine (workpiece positioning check and cleanliness).

* Minimun price, PERSONALIZATION INCLUDED

100% CUSTOMIZABLE PLATE

Type	2	3	4
Air pressure	Max 10BAR		
Clamping force	7 kN	14,4 kN	16,9 kN
ART.670 Pneumatic - Code	7.67.OAP20	7.67.OAP30	7.67.OAP40
LIST PRICE €*	2.424	2.424	2.424

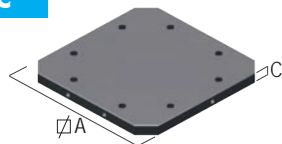




SQUARE, RECTANGULAR AND ROUNDED - IDEAL FOR VERTICAL & HORIZONTAL MACHINING CENTRES

SQUARE BASE PLATES (STEEL) - IDEAL FOR VERTICAL & HORIZONTAL MACHINING CENTRES

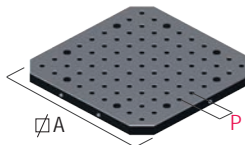
Art. 60C



Tailor made smooth pallet base plate. Two faces ground

A	C	Kg	Code	LIST PRICE €	SPECIAL PRICE €
400	38	45	8.60.C40404S	1.112	899
500	38	70	8.60.C50504S	1.339	1.099
630	38	115	8.60.C63634S	1.679	1.349
800	38	180	8.60.C80804S	2.200	1.799

Art. 60E

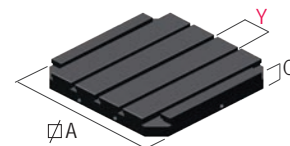
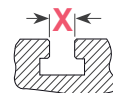


P = Pitch 40 or 50mm

Tailor made grid type with solid calibrated holes and threads

A	C	Kg	Code	P= 40		P= 50	
				LIST PRICE €	SPECIAL PRICE €	LIST PRICE €	SPECIAL PRICE €
400	48	55	8.60.E40400S	1.798	1.299	1.461	1.099
500	48	85	8.60.E50500S	2.359	1.699	1.910	1.399
630	48	135	8.60.E63630S	3.617	2.599	3.000	2.199
800	48	240	8.60.E80800S	5.616	4.099	3.932	2.900

Art. 60H



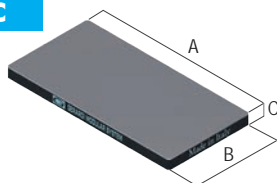
Tailor made with parallel slots Order must include X and Y dimensions

A	C	X*	Y	Kg	Code	LIST PRICE €	SPECIAL PRICE €
400	73	16	100	80	8.60.H40400S	1.910	1.499
500	73	16	100	115	8.60.H50500S	2.696	2.099
630	73	16	100	205	8.60.H63630S	3.932	2.999
800	73	16	100	290	8.60.H80800S	4.493	3.499

* X = 16mm e 18mm standard. Other dimension on request

RECTANGULAR BASE PLATES (STEEL) - IDEAL FOR VERTICAL MACHINE CENTRES

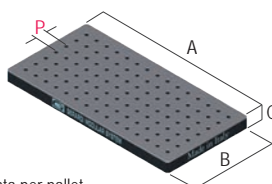
Art. 61C



Piastra base liscia interfacciata. Piani rettificati

A	B	C	Kg	Code	LIST PRICE €	SPECIAL PRICE €
600	400	38	71	8.61.C40600S	1.701	1.399
600	500	38	89	8.61.C50600S	1.928	1.549
800	400	38	95	8.61.C40800S	2.268	1.799
900	450	38	120	8.61.C45900S	2.835	2.299
1000	500	38	149	8.61.C50100S	3.402	2.699

Art. 61E

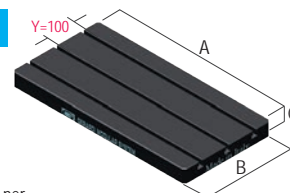
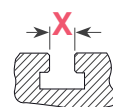


P = Pitch 40 or 50mm

Piastra base a reticolo interfacciata per pallet con fori calibrati e filettati integrali

A	B	C	Kg	Code	LIST PRICE €	SPECIAL PRICE €
600	400	38	90	8.61.E40600S	2.022	1.499
600	500	38	112	8.61.E50600S	2.472	1.799
800	400	38	119	8.61.E40800S	2.875	2.099
900	450	38	150	8.61.E45900S	3.370	2.499
1000	500	38	188	8.61.E50100S	3.932	2.899

Art. 61H



Piastra base interfacciata per pallet con cave parallele Order must include X and Y dimensions

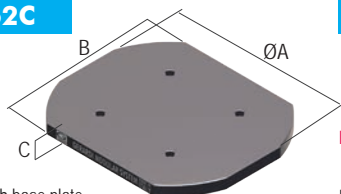
A	B	C	X*	Kg	Code	LIST PRICE €	SPECIAL PRICE €
600	400	73	16	122	8.61.H40600S	2.472	1.899
600	500	73	16	155	8.61.H50600S	3.370	2.599
800	400	73	16	165	8.61.H40800S	3.033	2.399
900	450	73	16	212	8.61.H45900S	4.493	3.499
1000	500	73	16	237	8.61.H50100S	5.055	3.899

* X = 16mm e 18mm standard. Other dimension on request

Tolerance ± 0,02 mm, Grid pitch 40mm = Ø 12 / M10 - Grid pitch 50mm = Ø 16 / M12

ROUNDED BASE PLATES (STEEL) - IDEAL FOR VERTICAL MACHINE CENTRES

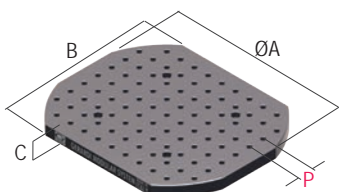
Art. 62C



Rounded smooth base plate. Faces ground

A	B	C	Kg	Code	LIST PRICE €	SPECIAL PRICE €
400	320	38	37	8.62.C4032S	1.192	949
500	400	38	58	8.62.C5040S	1.361	1.099
630	500	38	93	8.62.C6350S	1.588	1.299
800	630	38	-	8.62.C8063S	2.042	1.599

Art. 62E

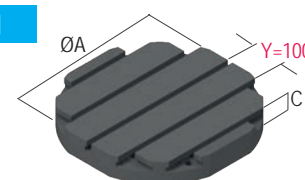
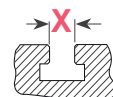


P = Pitch 40 or 50mm

Rounded base plate with solid calibrated holes and threads

A	B	C	Kg	Code	LIST PRICE €	SPECIAL PRICE €
400	320	38	37	8.62.E4032S	1.461	1.099
500	400	38	58	8.62.E5040S	1.865	1.399
630	500	38	93	8.62.E6350S	2.494	1.799
800	630	38	150	8.62.E8063S	3.617	2.599

Art. 62H



Round pallet base plate with parallel slots Order must include X and Y dimensions

A	C	X*	Kg	Code	LIST PRICE €	SPECIAL PRICE €
400	73	16	-	8.62.H4032S	1.910	1.499
500	73	16	-	8.62.H5040S	2.696	2.099
630	73	16	-	8.62.H6350S	3.932	2.999
800	73	16	-	8.62.H8063S	4.493	3.499

* X = 16mm e 18mm standard. Other dimension on request

Tolerance ± 0,02 mm, Grid pitch 50mm = Ø 16 / M12

STATIC TOOL HOLDERS

MADE IN ITALY



2
YEARS WARRANTY

REDUCTION UP TO
50%



Expiration 31st of December 2023

SAVE PURCHASING STATIC TOOL HOLDERS - CHOOSE FROM A WIDE RANGE ON THE CATALOGUE

SCAN THE QR CODE AND CHOOSE FROM A WIDE RANGE ON THE CATALOGUE



Ask the password to your supplier

DIN 69880

DMG MORI

Mazak

LOKUMA

BMT

Bolt Mounted Turret



Nakamura-Tome



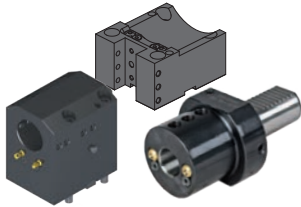
TSUGAMI CORPORATION

EXAMPLE KIT 1

3 PCS

PURCHASING
3 STATIC TOOLS

DMG MORI



BMT

DIN 69880

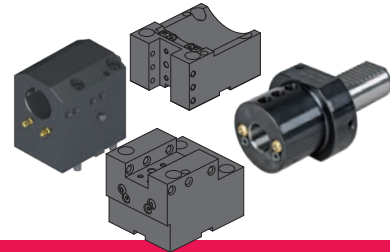
REDUCTION UP TO
10%

EXAMPLE KIT 2

4 PCS

PURCHASING
4 STATIC TOOLS

DMG MORI



BMT

DIN 69880

DMG MORI

REDUCTION UP TO
15%

UNIVERSAL QUICK CHANGE ADAPTORS

MADE IN ITALY

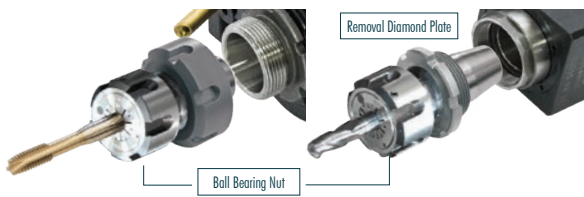


2
YEARS WARRANTY

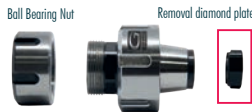
REDUCTION UP TO
50%



NEW TYPES 2.0 - COMPATIBLE WITH ALL ER OUTPUTS



PATENTED
REMOVABLE DIAMOND PLATE



- Reduce set-up time and possibility of offline tool presetting
- Universal HIGH TORQUE modular quick change adaptor
- Modular toolholder system suitable for every Driven Tool ER collet output.
- Guaranteed higher rigidity and performances on Gerardi driven tools thanks to the removable diamond plate and the ball bearing nut
- All modular quick change 2.0 adaptors are suitable for ER toolholder with external and internal coolant supply
- Using the quick change adaptors, we suggest not to exceed 10.000 Rpm
- Also compatible with Preci-flex with Internal Nut

PRICE LIST 412€ EACH

WHILE STOCK LASTS!

3 PCS

PURCHASING
3 UNIVERSAL QUICK CHANGES
(INTERNAL OR EXTERNAL NUTS)



KIT1

REDUCTION UP TO
20%

4 PCS

PURCHASING
4 UNIVERSAL QUICK CHANGES
(INTERNAL OR EXTERNAL NUTS)



KIT2

REDUCTION UP TO
25%

WOOW

PURCHASING 1 DRIVEN TOOL, OUTPUT ER25, ER32 o ER40
1 QUICK CHANGE ADAPTOR OF YOUR CHOICE
(INTERNAL OR EXTERNAL NUTS)



KIT3

REDUCTION UP TO
50%

On the Quick Change



A WIDE RANGE OF DRIVEN TOOLS WITH AN UNBEATABLE PRICE / QUALITY RATIO



Expiration 31st of December 2023

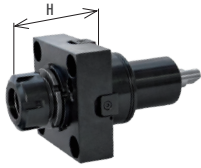
DRIVEN TOOLS FOR CNC LATHES - UPGRADE YOUR LATHE AND BOOST PRODUCTIVITY!

BMT

Bolt Mounted Turret

COMPATIBLE WITH

DOOSAN / HARDINGE / SAMSUNG / HWACHEON / HYUNDAI WUA / VICTOR / HAAS



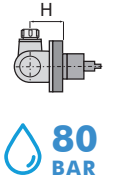
Axial



Radial



Adjustable



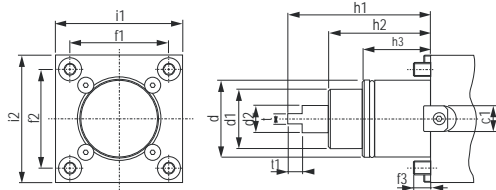
BMT 65 ALSO COMPATIBLE WITH HAAS LATHES!

BMT	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.DS.A03	25	Max 57,2	35	8000	1.802	839
	99.DS.A04	25	Max 57,2	35	8000	1.144	929
55	99.DS.A01	25	Max 57,2	40	8000	1.323	899
	99.DS.A02	25	Max 57,2	40	8000	1.206	979
65 HAAS READY!	99.DS.A41	32	Max 72,5	70	6000	1.236	1.049
	99.DS.A42	32	Max 72,5	70	6000	1.422	1.179
75	99.DS.A34	40	Max 90,2	100	6000	1.453	1.249
	99.DS.A35	40	Max 90,2	100	6000	1.669	1.399

BMT	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.DS.A07C	25	65	35	8000	1.768	1.499
	99.DS.A08C	25	65	35	8000	2.126	1.799
55	99.DS.A11C	25	70	40	8000	1.978	1.599
	99.DS.A12C	25	70	40	8000	2.337	1.899
65 HAAS READY!	99.DS.A51C	32	72	70	6000	2.077	1.699
	99.DS.A52C	32	72	70	6000	2.460	1.999
75	99.DS.A38C	40	60	100	6000	3.214	2.649
	99.DS.A39C	40	60	100	6000	3.857	3.099

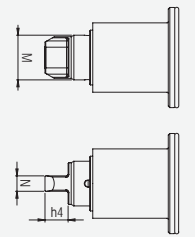
BMT	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.DS.A16	20	65	15	8000	4.561	3.899
	99.DS.A17	20	65	15	8000	5.933	4.699
55	99.DS.A23	20	65	15	8000	4.561	3.899
	99.DS.A66	20	65	15	8000	5.933	4.699
65 HAAS READY!	99.DS.A64	25	75	25	6000	5.068	4.299
	99.DS.A65	25	75	25	6000	6.551	5.199
75	99.DS.A47	25	75	25	6000	5.068	4.299
	99.DS.A48	25	75	25	6000	6.551	5.199

Both direction of rotation to machine spindle available*



BMT	c1	d	d1	d2	f1	f2	f3	h1	h2	h3	i1	i2	t	r2	h4	N	ØM
45	15	Ø45	35	14	58	58	10	84	60	40	75	75	6	8,5	-	-	-
55	15	Ø55	40	16	64	64	14	104	75	30	85	85	8	8,5	9,5	8	29
65	18	Ø65	45	18	70	73	15	112	83	32	94	94	10	14	15	10	29
75	25	Ø75	55	23	90	90	15	110	80	43	112	112	14	15	-	-	-
85	25	Ø85	65	33,5	100	100	18	140	100	43	125	125	16	20	-	-	-

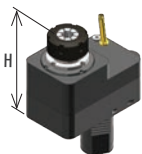
Bigger Tenon



SPECIAL OFFER ON THE NEW RANGE OF DRIVEN TOOLS BIMU 2022

Mazak QTN3

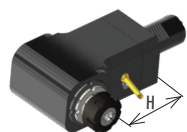
QUICK TURN NEXUS QTN 300 / 350 / 400 / 450 - SQT 28 / 30 - 300



Off-set Axis



Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A71	40	145	100	4000	3.223	3.000
99.MZ.A72	40	145	100	4000	3.525	3.200



Radial



Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A75	40	160	100	4000	3.324	3.100
99.MZ.A81	40	160	100	4000	3.828	3.500

LOKUMA VDI40

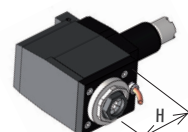
OKUMA CAPTAIN L370 M - ES L110 M - GENOS L300, L3000-E M/MY (VDI40)
LB 300 MW - LB/LU 300 MY - LB/LU 300, 3000 M (VDI40)



Axial



Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.OK.A18	32	98,6	70	6000	1.890	1.499
99.OK.A23	32	98,6	70	6000	2.393	1.899



Radial



Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.OK.A19	32	70	60	6000	3.274	2.549
99.OK.A25	32	70	60	6000	4.030	3.149

TAKISAWA BMT60

BMT60



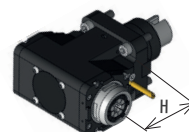
EX 380/310/508/510/708/710/910 - EX 2000 M/Y - TC 350 MC - TT 350 MC - NEX 108/110/908/910 - LA 200/250 M/Y - LA 250 YS (15 stations) - FX 800 - MX 800 - VTL 450 M - LX 2500 M/Y



Axial



Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.TK.A12	32	93	50	6000	1.455	1.149
99.TK.A13	32	93	50	6000	2.148	1.699



Radial

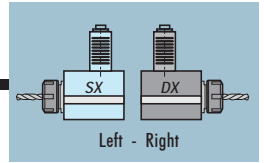


Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.TK.A02	32	90	50	6000	3.047	2.399
99.TK.A05	32	90	50	6000	3.235	2.549



Expiration 31st of December 2023

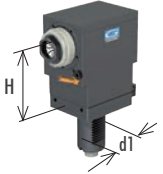
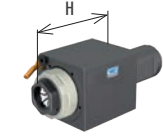
DRIVEN TOOLS FOR CNC LATHES - UPGRADE YOUR LATHE AND BOOST PRODUCTIVITY!



DIN 5480

VDI - DIN69880

* In case of order specify always left or right orientation you need



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.ST.8003	25	66	32	6000	890	779
	99.ST.8011	25	66	32	6000	1.150	979
40	99.ST.8005	32	95	63	6000	1.113	999
	99.ST.8013	32	95	63	6000	1.455	1.229

Direction of rotation same as machine spindle

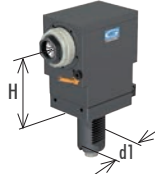
30	99.ST.8030	25	55	32	6000	1.869	1.599
	99.ST.8038	25	55	32	6000	2.151	1.829
40	99.ST.8033	32	100	63	6000	2.365	1.999
	99.ST.8041	32	100	63	6000	2.716	2.299

Direction of rotation opposite to machine spindle

DIN 5482

VDI - DIN69880

* In case of order specify always left or right orientation you need



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.ST.8201	25	94	32	6000	839	779
	99.ST.8207	25	94	32	6000	1.127	979
40	99.ST.8203	32	115	63	5000	1.010	899
	99.ST.8208	32	115	63	5000	1.307	1.129

Direction of rotation same as machine spindle

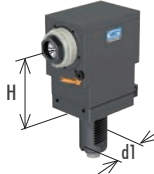
30	99.ST.8217	25	55	32	6000	1.684	1.449
	99.ST.8223	25	55	32	6000	1.966	1.699
40	99.ST.8220	32	100	63	5000	2.017	1.699
	99.ST.8226	32	100	63	5000	2.359	1.999

Direction of rotation opposite to machine spindle



VDI - DIN69880

* In case of order specify always left or right orientation you need



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.BF.0003	25	94	32	6000	868	779
	99.BF.0010	25	94	32	6000	1.158	979
40	99.BF.0005	32	117	63	5000	1.047	929
	99.BF.0011	32	115	63	5000	1.350	1.179

Direction of rotation same as machine spindle

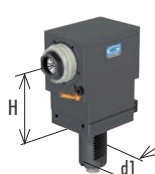
30	99.BF.0021	25	55	32	6000	1.729	1.499
	99.BF.0027	25	55	32	6000	2.025	1.749
40	99.BF.0024	32	100	63	5000	2.077	1.749
	99.BF.0030	32	100	63	5000	2.433	2.049

Direction of rotation opposite to machine spindle

DIN 1809

VDI - DIN69880

* In case of order specify always left or right orientation you need



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.DP.0903	25	94	32	6000	839	779
	99.DP.0910	25	94	32	6000	1.127	979
40	99.DP.0905	32	115	63	5000	1.010	879
	99.DP.0911	32	115	63	5000	1.307	1.129

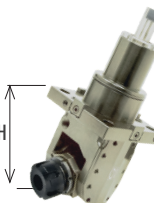
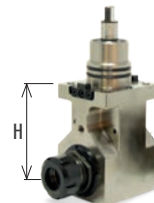
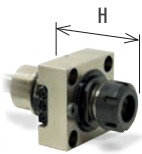
Direction of rotation same as machine spindle

30	99.DP.0919	25	55	32	6000	1.684	1.449
	99.DP.0925	25	55	32	6000	1.966	1.699
40	99.DP.0922	32	100	63	5000	2.017	1.699
	99.DP.0928	32	100	63	5000	2.359	1.999

Direction of rotation opposite to machine spindle



NEW BMT 55 RANGE OUT OF CATALOGUE NICKEL PLATING SOLID BODY



d1	Code	Biglia Code	ER	H	Nm	Rpm	SPECIAL PRICE €
55	99.BG.A01	10.57.88.00	25	70	47	6.000	699
	99.BG.A02	T.134-00061	32	70	47	6.000	699
	99.BG.A03	T.134-00071	32	70	47	6.000	949

Direction of rotation same as machine spindle

d1	Code	Biglia Code	ER	H	Nm	Rpm	SPECIAL PRICE €
55	99.BG.A05	10.57.87.00	25	70	47	6.000	1.249
	99.BG.A06	T.134-00062	32	70	47	6.000	1.249
	99.BG.A07	T.134-00072	32	70	47	6.000	1.649
	99.BG.A08	T.134-00076	25	100	47	6.000	1.399
	99.BG.A09	T.134-00077	32	100	47	6.000	1.399
	99.BG.A10	T.134-00088	32	100	47	6.000	1.649

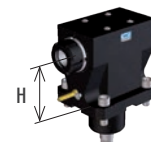
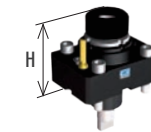
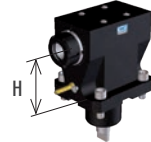
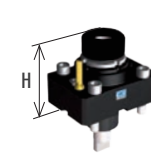
Direction of rotation same as machine spindle

d1	Code	Biglia Code	ER	H	Nm	Rpm	SPECIAL PRICE €
55	99.BG.A15	T.134-00025	16	60	16	6.000	2.849
	99.BG.A16	T.134-00057	20	60	16	6.000	2.849

Direction of rotation same as machine spindle



NLX 1500-2000-2500-3000 12 Positions NZX 12 Positions



Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MS.A59	32	86,2 ÷ 89,9	60	10.000	1.212	999
99.MS.A60	32	86,2 ÷ 89,9	60	10.000	1.793	1.429
99.MS.A62	40	88,5 ÷ 92	60	10.000	1.212	999
99.MS.A63	40	88,3 ÷ 92	60	10.000	1.793	1.429

99.MS.A72	32	Max 90	60	10.000	2.596	2.099
99.MS.A73	32	Max 90	60	10.000	2.985	2.349
99.MS.A76	40	90	60	10.000	2.596	2.099
99.MS.A77	40	90	60	10.000	2.985	2.349

Both direction of rotation to machine spindle available*

NZ 1500-2000-3100- 3150-3200 16 Positions



Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MS.A101	25	80,6 ÷ 84,3	50	12.000	1.212	1.049
99.MS.A102	25	80,6 ÷ 84,3	50	12.000	1.793	1.479
99.MS.A103	32	85,5 ÷ 89,2	50	12.000	1.212	1.049
99.MS.A104	32	85,5 ÷ 89,2	50	12.000	1.793	1.479

Direction of rotation same as machine spindle

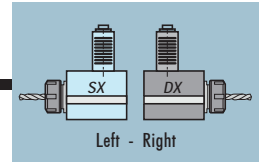
99.MS.A106	25	85	50	12.000	2.596	2.099
99.MS.A107	25	85	50	12.000	2.985	2.349
99.MS.A108	32	85	50	12.000	2.596	2.099
99.MS.A109	32	85	50	12.000	2.985	2.349

Direction of rotation opposite to machine spindle

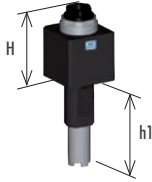


Expiration 31st of December 2023

DRIVEN TOOLS FOR CNC LATHES - UPGRADE YOUR LATHE AND BOOST PRODUCTIVITY!



VDI 40

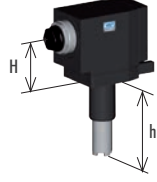


Code	ER	H	h1	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.HA.590082	32	75	117,5	63	6000	917	749
99.HA.590082B	32	75	117,5	63	6000	1.144	899
99.HA.590083	32	75	104,8	63	6000	917	749
99.HA.590083B	32	75	104,8	63	6000	1.144	899
99.HA.596352	32	75	130,25	63	6000	917	749
99.HA.596352B	32	75	130,25	63	6000	1.144	899

Direction of rotation same as machine spindle



* Presa di moto intercambiabile per le varie tipologie di torrette Haas



Code	ER	H	h1	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.HA.590084	32	75	117,5	63	6000	1.721	1.349
99.HA.590084B	32	75	117,5	63	6000	2.174	1.699
99.HA.590085	32	75	104,8	63	6000	1.721	1.349
99.HA.590085B	32	75	104,8	63	6000	2.174	1.699
99.HA.596353	32	75	130,25	63	6000	1.721	1.349
99.HA.596353B	32	75	130,25	63	6000	2.174	1.699

Direction of rotation same as machine spindle

Mazak

QTN2 12 Positions

QUICK TURN NEXUS QTN 200/250
SUPER QUADREX TURN SQT 15/18 - 200/250



Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A58	32	116,2 ÷ 120	80	6000	2.418	1.549
99.MZ.A59	32	116,2 ÷ 120	80	6000	2.922	2.100



99.MZ.A65	32	130	80	6000	2.619	1.649
99.MZ.A66	32	130	80	6000	2.821	1.949

Direction of rotation opposite to machine spindle

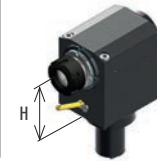
Mazak

SMART QTS1 - BMT68

QUICK TURN SMART QTS 100M / 200M
QT COMPACT 100M - 200M - 300M



Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A03	32	Max 70	60	6000	1.914	1.549
99.MZ.A06	32	Max 70	60	6000	2.317	1.949



99.MZ.A09	32	80	60	6000	2.619	2.099
99.MZ.A10	32	80	60	6000	2.821	2.399

Direction of rotation opposite to machine spindle

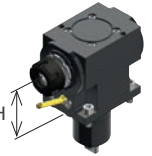
Miyano

045: WT100 -TW1

054: WT100 -TW1



d1	Code	ER	H	Nm	Rpm	PREZZO LISTINO €	PREZZO SPECIALE €
45	99.MY.A02	25	53,9 ÷ 57,6	35	6000	828	749
	99.MY.A03	25	53,9 ÷ 57,6	35	6000	992	899
54	99.MY.A09	32	75,7 ÷ 79,4	60	6000	964	849
	99.MY.A10	32	75,7 ÷ 79,4	60	6000	1.106	949



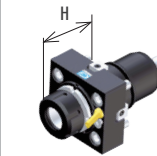
45	99.MY.A05	25	65	35	6000	1.462	1.249
	99.MY.A06	25	65	35	6000	1.757	1.649
54	99.MY.A11	32	75	60	6000	1.813	1.549
	99.MY.A12	32	75	60	6000	2.142	1.849

Direction of rotation opposite to machine spindle

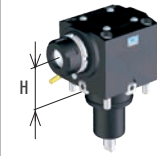


BMT44 WT100 -TW1

BMT55 SUPER NTJ-NTJX / NTM 3 / TMC 18 / TW10 / SC150-250 / WT150-250 / WTW 150 / WTS 150 / WT100



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.NK.A40	25	Max 57,2	40	6000	918	799
	99.NK.A43	25	Max 57,2	40	6000	1.049	899
55	99.NK.A03	32	68,5 ÷ 72,2	63	6000	964	849
	99.NK.A04	32	68,5 ÷ 72,2	63	6000	1.485	1.299

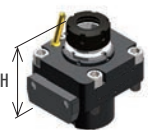


45	99.NK.A50	25	60	40	6000	1.627	1.399
	99.NK.A53	25	60	40	6000	1.949	1.699
55	99.NK.A13	32	55	63	6000	1.813	1.549
	99.NK.A14	32	55	63	6000	2.445	2.099

Direction of rotation opposite to machine spindle

LOKUMA

BMT60: SPACE TURN LB 200EX / LB 2500EX / LB3000EX / GENOS SERIES L300-MW / MULTUS U3000 / U40007 / LU3000EX M / MY



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
60	99.OK.A80	32	Max 79	60	6000	1.637	1.299
	99.OK.A81	32	Max 79	60	6000	2.078	1.599

Direction of rotation same as machine spindle

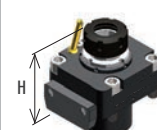


60	99.OK.A82	32	70	60	6000	2.959	2.299
	99.OK.A83	32	70	60	6000	3.525	2.749

Direction of rotation opposite to machine spindle



BMT65: M06D / M06SD / M06SY / M08SD / M08SY



Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.TS.A01	25	MAX 60	40	8000	1.512	1.199
99.TS.A02	25	MAX 60	40	8000	2.078	1.649



99.TS.A08	25	65	40	8000	2.455	1.949
99.TS.A09	25	65	40	8000	3.021	2.449



Expiration 31st of December 2023

NEW! NOW ALSO CLASSIC LINE ANGLE HEADS AT A SPECIAL PRICE !!

STANDARD EQUIPMENT

Special bag / Stop block / ER nut / Wrenches / Grease tube / Instruction book

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Ratio 1:1	Kg 5,4
Rpm 8.000	Ø 16
N 510	M 12
Nm 24	ER25 Ø1/16

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G90-16

List Price ~~€3.598~~
Special Price **3.000**

STANDARD EQUIPMENT

Special bag / Stop block / ER nut / Wrenches / Grease tube / Instruction book

Go to page of catalogue to find out more



Ratio 1:1	Kg 11
Rpm 4.000	Ø 20
N 1.250	M 16
Nm 40	ER32 Ø2/20

CLASSIC LINE ATC

G90-20

List Price ~~€3.804~~
Special Price **3.200**

WIDE RANGE OF ANGLE HEADS

almost 200 types of classic angle heads available

MAXIMUM RIGIDITY

thank to te integral shank & shaft made in one solid piece

360° ADJUSTABLE BODY

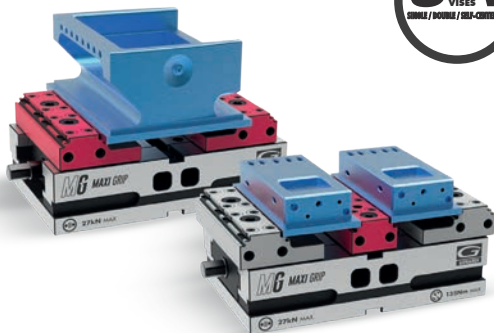
maximum rigidity and corrosion resistant. Minimum thermal expansion

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pre-loaded angular contact bearings with Long Life grease lubrication

GLEASON GEARS

ensure less warming and noise and the highest Rpm.



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MAXIMUM CLAMPING STABILITY AND VERSATILITY OF USE!

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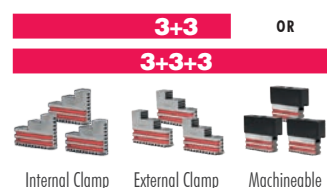
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